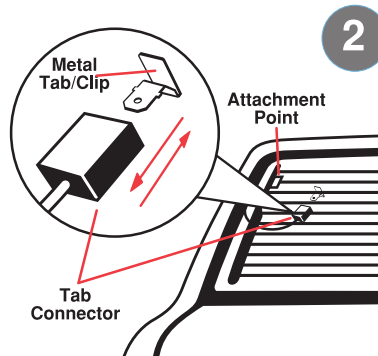


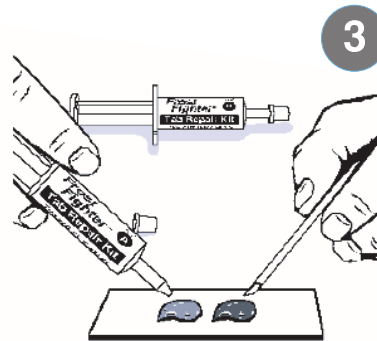
Locate separated tab on inside of rear window

Turn defroster off. Locate the separated main power tab along rear window edge. Remove the metal tab from the connector. Note the orientation of the tab on the defroster grid before removing it from the tab connector.



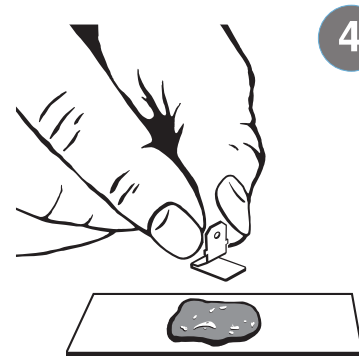
Prepare metal tab and defroster

Lightly sand the base of the metal tab to clean metal. Then gently sand the attachment point where the clip is to be reattached to the defroster grid. Wipe clean. **CAUTION: DO NOT OVER SAND THE DEFROSTER GRID.**



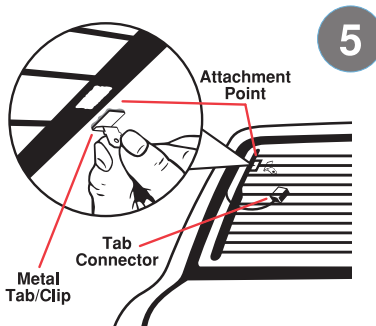
Mix equal amounts of sides "A" and "B"

Squeeze out equal amounts of sides "A" and "B" of silver epoxy. Mix thoroughly for 45 seconds using the supplied stir stick. Do not spill on upholstery. **USE WITHIN TWO MINUTES OF MIXING. AVOID SKIN AND EYE CONTACT.**



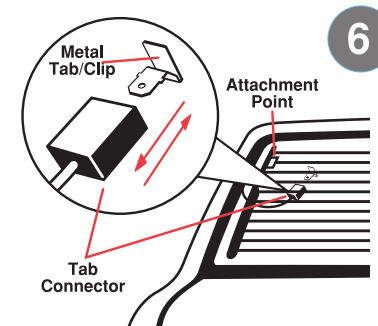
Apply Frost Fighter silver epoxy to defroster and tab

Apply silver epoxy to bonding site. Overlap epoxy onto the defroster at least 1/8 in (3 mm) to make a good electrical connection. Mask off area if needed. Coat bottom of the metal tab and press onto bonding site. Ensure tab is oriented correctly.



Press metal tab onto old attachment point

Press the coated metal tab onto the attachment point. **Allow 10 minutes before heating.** Cure material at 100-150°F (38-65°C) for 30 minutes using a hair dryer, lamp or other heat source before reattaching the tab connector. **HEAT CURING IS HIGHLY RECOMMENDED.** Air cure must be above 75°F (24°C) for at least 12 Hrs.



Reattach connector to tab and defroster

Once the silver epoxy has cured, carefully reattach connector to the tab. The defroster grid is now ready for testing. **Place your hand over the repair site on the outside of the vehicle.** If the repair gets hot, **turn off the defroster**, apply more adhesive bridging to the tab and to the defroster. Use heat to cure.

CONTENTS: Silver (Metallic) (7740-22-4), Modified Aliphatic Amine (140-31-8), Epoxy Resin (025068-38-6)

WARNING:

AVOID EYE CONTACT. May Cause Irritation Of Skin. Use only in well ventilated areas. Avoid prolonged breathing of vapor. **Do Not Take Internally.** Misuse or deliberate inhalation may be harmful or fatal. **FIRST AID: EYE:** Immediately flush with water for 15 min. & call physician. **SKIN:** Wash thoroughly with soap & water. **INHALATION:** If affected, remove to fresh air. **INGESTION:** Seek physician immediately, show MSDS or instruction sheet. **DO NOT INDUCE VOMITING.** Additional Technical Data Sheets and/or Material Safety Data Sheets (MSDS) are available upon request

KEEP AWAY FROM EYES

Warranty and Disclaimer:

Since the Seller cannot control the manner or use of its products after their sale, Seller will not be responsible for any consequential or indirect damages. There are no express warranties which extend beyond the description on the face hereof. Seller disclaims any implied warranties of merchantability or fitness for any particular purpose. The Seller will, at its option, either replace the products sold or refund the purchase. No warranties will apply if the products are in any way altered or modified after delivery by Seller.

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TAB
BONDING KIT
PART 2000

Defroster Repair Kit

Professional's choice for repairing automotive rear window defrosters

